



#### Feature:

PC-1325M is a mixing cutting machine, specialized in cutting stainless steel, carbon steel, MDF and acrylic.

High efficiency: The cutting speed of 1mm stainless steel is 1800 mm/min. 20mm acrylic with perfect cutting quality.

PC-1325M machine is matched with the Panasonic Servo System and high precision.

ball-screw system to ensure the high precision, running stable and long-operation. The sheet metal is not flat. But the system can sense a distance from the nozzle to the metal surface and follow the surface up and down to automatically adjust the certain focus distance for keeping high precision cutting quality.

The laser beam is expanding, so the bigger the working area is, the more difficult the machine is to get the same cutting quality over the whole working area. The fixed beam optical system can guarantees the consistent beam power and quality over the whole working area so that the machine can get the same cutting quality. High efficiency, high precision, stable performance and long life.

Low running cost about 5KVA/hour.



## Main configuration:

Laser tube (DLT260)

High precision ball-screw system

Panasonic Servo System

Auto focus tracking system

Fixed beam optical system

Industrial chiller

Off-computer controlling system

**Application** 

Laser power	240-260W			
Material	Acrylic	MDF	Stainless steel	Carbon steel
Cutting thickness	30mm	25mm	2mm	3mm

260W Cutting speed

Material	Cutting thickness	Cutting speed (m/min)	
	1.2mm	1.8	
Stainless steel	2mm	1-1.2	
Carbon steel	1mm	1.8	
Carbon steel	2.5mm	1-1.2	
Acrylic	10mm	0.3	
	20mm	0.09-1.2	
MDF 5mm		0.9	
	10mm	0.3-0.4	

**Technology Parameter** 

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Model	PC-1325M	
Laser power	240W-260W	



Working area	1300 × 2500 mm
Positioning accuracy	±0.05 mm
Positioning speed	20m/min
Weight	1200 kg
Power supply	220V±10%/10A

## Samples:







